



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7351
Job Sheet 212384



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/20

Job Tracking No:

Due Date: 12/15/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM IPP REV:B 20.07.06 AS PER DWG
REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/15/20	12/15/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S306680



Part: 647.7351

Job No: 212384

Serial No/Batch: S306680

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/15/20

DAS
28
9-89

OCT 15 2020

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120 QC 4	1 pcs	12/15/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	DAS 72 9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	OCT 1 6 2020
				QC 4 - 84	
				QC 4 - 80	
				QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/15/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 72 9-89
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	OCT 1 6 2020
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	12/15/20	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
				DC - 2 - B4B	OCT 1 6 2020

140 QC 21 - FG	1 pcs	12/15/20	0.00 0.00	QC 21 - FG - 21	DAS OCT 16 2020
				QC 21 - FG - 70	21
				QC 21 - FG - 9	9-09
				QC 21 - FG - 77	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7351

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	

see
attach
→**Job Allocations**

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	647.1701	2	3	0
	647.2510	4	6	0
	647.2511	4	5	0
	MS21042L4	4	1,911	0
	NAS1149F0463P	8	265	0
	NAS6604-66	4	11	0

Part Specifications

Specifications could not be found.

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Job Fabrication

Job No: 212384

Part No: 647.7351

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	600.0990 <i>10/7/2021</i>	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	1.0000	LG049	S301938	S301938	0
						22.0000	LG049	S306325	S306325	1
110- Packaging 1 - Pick Kit	1	600.0991 <i>10/14/2021</i>	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	1.0000	LG049	S301939	S301939	0
						22.0000	LG049	S306327	S306327	1
110- Packaging 1 - Pick Kit	1	600.1012 <i>2/01/2021</i>	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	18.0000	CCK017	S297581	S297581	1
						1.0000	CCK017	S301302	S301302	0
						25.0000	CCK017	S304849	S304849	0
110- Packaging 1 - Pick Kit	1	601.2045 <i>12/10/2021</i>	RTV (LOCTITE 598)	1.0000	1.0000	15.0000	CCK095C	S299615	S299615	1
						7.0000	CCK095C	S301820	S301820	0
						37.0000	CCK095C	S304317	S304317	0
110- Packaging 1 - Pick Kit	1	647.1701	Skid Deflector Assembly	2.0000	2.0000	1.0000	CCK024	S290531	S290531	0
						3.0000	CCK024	S296050	S296050	0
						2.0000	CCK039	S305509	S305509	2
110- Packaging 1 - Pick Kit	1	647.2510	Sleeve	4.0000	4.0000	1.0000	CCK111	S181744	S181744	0
						1.0000	CCK111	S208442	S208442	0
						22.0000	CCK111	S295542	S295542	4
110- Packaging 1 - Pick Kit	1	647.2511	Nut	4.0000	4.0000	1.0000	CCK111	S208448	S208448	0
						24.0000	CCK111	S295558	S295558	4
110- Packaging 1 - Pick Kit	1	MS21042L4	Nut	4.0000	4.0000	11.0000	GA011	S228833	S228833	0
						78.0000	FP001	S278891	S278891	0
						920.0000	ST299F	S282343	S282343	0
						145.0000	ST303	S298133	S298133	0
						896.0000	ST303	S304876	S304876	4
110- Packaging 1 - Pick Kit	1	NAS1149F0463P	Washer (AN960-416)	8.0000	8.0000	4.0000	GA200	S247854	S247854	0
						75.0000	ST262	S280175	S280175	8
						76.0000	GA200	S293737	S293737	0
110- Packaging 1 - Pick Kit	1	NAS6604-66	Bolt	4.0000	4.0000	1.0000	ST553	S291032	S291032	0
						2.0000	ST553	S294741	S294741	0
						23.0000	ST553	S302081	S302081	4
						11.0000	ST553	S304763	S304763	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					